Who really makes the iPod?
By Hal R. Varian
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NEW YORK: Who makes the Apple iPod? Here's a hint: It is not Apple. The company outsources the
entire manufacture of the device to a number of Asian enterprises, among them Asustek, Inventec
Appliances and Foxconn.

But this list of companies isn't a satisfactory answer either: They only do final assembly. What about the
451 parts that go into the iPod? Where are they made and by whom?

Three researchers at the University of California, Irvine - Greg Linden, Kenneth Kraemer and Jason
Dedrick - applied some investigative cost accounting to this question, using a report from Portelligent that
examined all the parts that went into the iPod.

Their study, sponsored by the Sloan Foundation, offers a fascinating illustration of the complexity of the
global economy, and how difficult it is to understand that complexity by using only conventional trade
statistics.

The retail value of the 30-gigabyte video iPod that the authors examined was $299. The most expensive
component in it was the hard drive, which was manufactured by Toshiba and costs about $73. The next
most costly components were the display module (about $20), the video processor chip ($8) and the
controller chip ($5). They estimated that the final assembly, done in China, costs only about $4 a unit.

One approach to tracing supply chain geography might be to attribute the cost of each component to the
country of origin of its maker. So $73 of the cost of the iPod would be attributed to Japan, since Toshiba
is a Japanese company, and the $13 cost of the two chips would be attributed to the United States, since
the suppliers, Broadcom and PortalPlayer, are American companies, and so on.

But this method hides some important details. Toshiba may be a Japanese company, but it makes most
of its hard drives in the Philippines and China. So how can one distribute the costs of the iPod
components across the countries where they are manufactured in a meaningful way?

To answer this question, let us look at the production process as a sequence of steps, each possibly
performed by a different company in a different country. At each step, inputs like computer chips and a
bare circuit board are converted into outputs like an assembled circuit board. The difference between the
cost of the inputs and the value of the outputs is the "value added" at that step, which can then be
attributed to the country where that value was added.

According to the authors' estimates, the $73 Toshiba hard drive in the iPod contains about $54 in parts
and labor. So the value that Toshiba added to the hard drive was $19 plus its own direct labor costs.

The researchers examined the major components of the iPod and tried to calculate the value added at
different stages and then assigned that value to the country where it was created. This is not an easy
task, but even based on their initial examination, it is quite clear that the largest share of the value added
in the iPod goes to U.S. enterprises.
The researchers estimated that $163 of the iPod's $299 retail value in the United States was captured by American companies and workers, breaking it down to $75 for distribution and retail costs, $80 to Apple, and $8 to various domestic component makers. Japan contributed about $26 to the value added (mostly via the Toshiba disk drive), while Korea contributed less than $1.

The unaccounted-for parts and labor costs involved in making the iPod came to about $110. The authors hope to assign those labor costs to the appropriate countries, but as the hard drive example illustrates, that is not so easy to do.

Those clever folks at Apple figured out how to combine 451 mostly generic parts into a valuable product. They may not make the iPod, but they created it. In the end, that's what really matters.